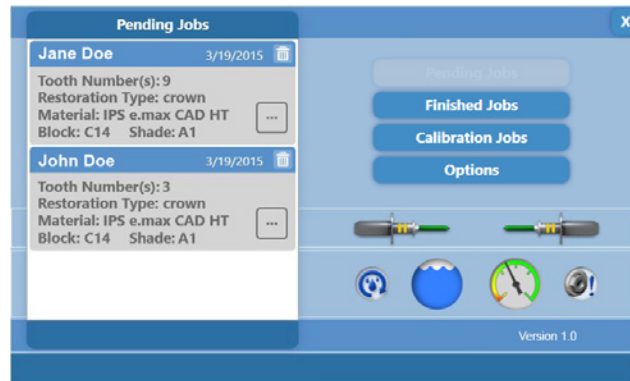


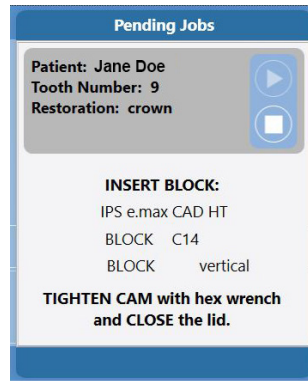
# Quick reference card

## Milling a restoration

- 1 Touch the desired restoration in Pending Jobs list of the Home screen. Touch **Select**.



- 2 Insert the block matching the material selected in **Planmeca PlanCAD® Easy** to the mill.  
*NOTE: Make sure you use material and blocks instructed by the mill.*



Block orientation:  
**Vertical**  
The notch points to the bottom right.



Block orientation:  
**Horizontal**  
The notch points to the top right.

- 3 When milling composite or other resin based blocks add the defoaming solution directly into the milling chamber.  
*NOTE: Without the defoamer, the milling fluid may foam and overflow.*



- 4 Tighten the cam using the mandrel t-handle and close the lid.  
After the milling process is complete, the lid automatically opens.
- 5 Loosen the cam using the mandrel t-handle.
- 6 Remove the restoration and any debris and close the lid.

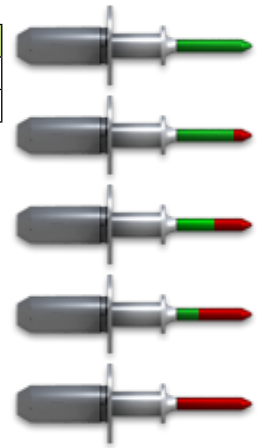


# Tool colour indicators

Tool strip colour	Tool type	Side of mill
Yellow	Ellipsoidal	Left
Blue	Conical	Left
White	Tapered	Right



Tool tip colour	Tool status
Green	New
Red	Change the tool



# Replacing tools

1 Touch **Options** on the *Home* screen.

2 Touch **Tool Manager**.

3 Touch the desired tool or empty slot to see more information and options.

The tool or empty slot changes colour when selected.

4 Select the desired option and follow the on-screen instructions.

- **Put in spindle** – move a tool from the tool changer to the spindle
- **Remove from mill** – take tool out of the milling unit and leave this spot empty
- **Replace this tool** – remove this tool from the milling unit and replace with a new one
- **Measure this tool** – measure the length of the tool
- **Verify tools** – displays screen to visually inspect all tools and change tool types in the software if needed

Follow the instructions on the screen.

*Note! When placing a new tool in the collet, ensure the new tool is pushed all the way in before continuing to the next step.*

5 Verify the tool and if necessary select a different tool type.

6 Exit by touching the **Back** button on the upper left corner.

7 Close the lid.

8 On the *Tool Manager* screen touch the **Back** button

9 On the *Options* screen touch the **Back** button.

The *Home* screen appears and the unit is now ready for milling.

