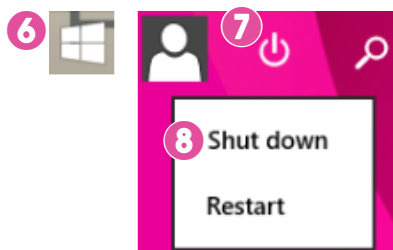
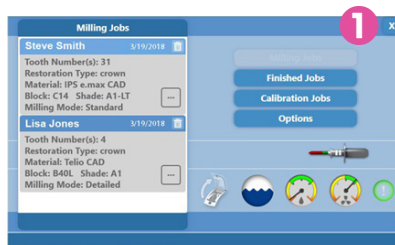


Maintenance and cleaning

After working day

Daily routine

- 1 Close the milling unit software by tapping on the **X** in the upper right corner of the screen.
- 2 Touch **OK** on the *verification* screen.
- 3 If the lid is open, close it.
- 4 When the lid pops open, wipe down the inside of the milling chamber and the lid.
- 5 Leave the lid open to allow the chamber to dry out overnight.
- 6 Touch **Windows symbol** in the lower left corner.
- 7 Touch **Power symbol**.
- 8 Select **Shut down**.



Indicator icon explanations



- 1 If the *Cleaning Wizards* icon turns red, either Cap cleaning, Cap and Collet cleaning, Tank cleaning or Annual maintenance is required.
- 2 If the *Tank cleaning* icon turns red, clean the tank immediately.
 - The milling fluid tank must be cleaned after 6 hours of milling time or after 7 days, whichever occurs first. High volume offices need to clean the milling fluid tank more frequently.
 - If you're using e.max blocks, clean the milling fluid tank more frequently.
 - If you're using Zirlux FC2, clean the tank both before and after use.

See the next page for instructions.

- 3 If the *Cap/Collet Cleaning* indicator turns red, clean the collet and spindle cap immediately.
 - Cap must be cleaned after 9 hours and collet after 30 hours of milling time. Once the maintenance is done, the counters are set to zero and the maintenance notification disappears.



See the next page for instructions.




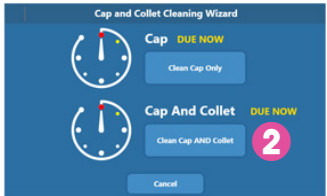
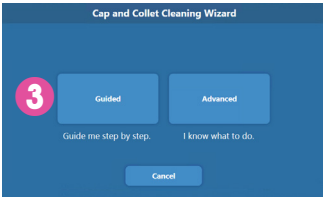
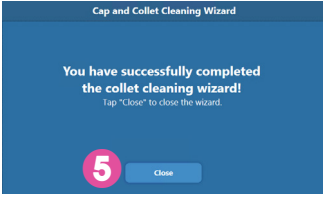
<p>4 If the <i>Schedule Service</i> icon turns red, annual maintenance is required. Contact your local dealer to schedule an appointment.</p> <ul style="list-style-type: none"> • Advanced maintenance is required once a year or after 120 milling jobs, whichever occurs first. <p>5 If the <i>Water Level</i> indicator turns red, the water level is too low to continue milling. Add water immediately.</p>	 
----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Scheduled maintenance

Cleaning fluid tank and filter

<p>1 Touch the Tank cleaning icon.</p> <p>2 In the <i>Clean Milling Fluid Tank Wizard</i> touch Next. The milling unit starts to prepare for cleaning.</p>	 
<p>3 Follow the step-by-step instructions.</p> <p>4 When the <i>Success!</i> screen appears touch Close.</p>	

Cleaning spindle cap and collet

<p>1 Touch the Cap/Collet cleaning icon.</p> <p>2 In the <i>Cap and Collet Cleaning Wizard</i> select Clean Cap AND Collet.</p> <p>3 Select Guided Cleaning Wizard. The milling unit starts to prepare for cleaning.</p> <p>Note! If you know what you are doing and do not need any instructions you can choose the Advanced option.</p> <p>4 Follow the step-by-step instructions.</p> <p>5 When the <i>You have successfully completed the collet cleaning wizard!</i> screen appears, touch Close.</p>	   
---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Milling unit maintenance for extended idle time

To prevent mould growth or build-up of porcelain and grinding fluid, do not leave the fluid tank in the milling unit for extended periods of idle time.